Long Products Group Structural and Rail Division

February 7, 2024

Method of Manufacture, Source of Materials, and Recycled Content

Steel Dynamics, Inc., Structural and Rail Division operates a Steel "Mini-Mill" Located near Columbia City, Indiana USA. This mill utilizes electric arc furnaces to recycle ferrous (iron based) scrap metal. Various grades of ferrous scrap are procured from domestic sources, most of which are within a 500-mile radius of our plant site.

For the year 2023, recycled content for structural, rail and rebar products are as follows:

	Approximate Recycled Content A, B			
Product Group	Post-Consumer Scrap	Pre-Consumer Scrap	Total Recycled Scrap	Non-Recycled Content
Structural	89.1%	7.4%	96.6%	3.4%
Rail	54.7%	41.4%	96.1%	3.9%
Rebar	89.1%	7.4%	96.6%	3.4%

^A Recycled content may vary based upon market conditions.

Approximately 57% and 94% of the scrap was sourced from within 100 miles and 500 miles of Structural and Rail Division, respectively.

Steel Dynamics, Inc. Structural and Rail Division does not intentionally introduce mercury or radioactive material to the manufacturing process. Steel products supplied by this division are 100% melted and manufactured in the United States of America.

If you have any further questions, please contact the sales representative assigned to your account. We appreciate and value your business.

^B As referenced in LEED 2009 MR 4 and LEED v4 MR.