Steel Dynamics®
Long Products Group
Roanoke Bar Division

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STANDARD PIECE COUNT
20' BAR

ANGLES		PCS	WT.	WFT
1 x 1 x 1/8	105	323	5168	.800
1 x 1 x 3/16	115	228	5290	1.160
1 x 1 x 1/4	125	171	5096	1.490
1 1/4 x 1 1/4 x 1/8	147	255	5151	1.010
1 1/4 x 1 1/4 x 3/16	158	180	5328	1.480
1 1/4 x 1 1/4 x 1/4	164	135	5184	1.920
1 1/2 x 1 1/2 x 1/8	196	208	5117	1.230
1 1/2 x 1 1/2 x 3/16	220	143	5148	1.800
1 1/2 x 1 1/2 x 1/4	226	104	4867	2.340
1 3/4 x 1 3/4 x 1/8	265	176	5069	1.440
1 3/4 x 1 3/4 x 3/16	302	121	5130	2.120
1 3/4 x 1 3/4 x 1/4	308	94	5208	2.770
2 x 1 1/2 x 1/8	350	176	5069	1.440
2 x 1 1/2 x 3/16	356	121	5130	2.120
2 x 1 1/2 x 1/4	362	88	4875	2.770
2 x 2 x 1/8	375	153	5049	1.650
2 x 2 x 3/16***	381	108	5270	2.440
2 x 2 x 1/4	411	81	5168	3.190
2 x 2 x 5/16***	435	68	5331	3.920
2 x 2 x 3/8	441	54	5076	4.700
2 1/2 x 2 x 3/16	450	91	5005	2.750
2 1/2 x 2 x 1/4	456	70	5068	3.620
2 1/2 x 2 x 3/8	470	49	5194	5.300
2 1/2 x 2 1/2 x 3/16	480	83	5096	3.070
2 1/2 x 2 1/2 x 1/4	498	63	5166	4.100
2 1/2 x 2 1/2 x 5/16	516	50	5000	5.000
2 1/2 x 2 1/2 x 3/8	522	43	5074	5.900
2 1/2 x 2 1/2 x 1/2	530	33	5082	7.700
3 x 2 x 3/16	565	85	5219	3.070
3 x 2 x 1/4***	571	65	5330	4.100
3 x 2 x 5/16	577	50	5000	5.000
3 x 2 x 3/8***	583	45	5310	5.900
3 x 2 1/2 x 1/4	611	58	5220	4.500
3 x 3 x 3/16	645	68	5046	3.710
3 x 3 x 1/4	651	53	5194	4.900
3 x 3 x 5/16	657	43	5246	6.100
3 x 3 x 3/8	663	35	5040	7.200
3 x 3 x 1/2	670	28	5264	9.400
3 1/2 x 3 x 1/4	675	48	5184	5.4
3 1/2 x 3 x 5/16	680	38	5016	6.6
3 1/2 x 3 x 3/8	685	33	5214	7.9
3 1/2 x 3 1/2 x 1/4	700	45	5104	5.8
3 1/2 x 3 1/2 x 5/16	710	35	5040	7.2
3 1/2 x 3 1/2 x 3/8	720	30	5100	8.5
4 x 3 x 1/4	760	45	5220	5.8
4 x 3 x 5/16	770	35	5040	7.2
4 x 3 x 3/8	780	30	5100	8.5

ANGLES		PCS	WT.	WFT
4 x 3 1/2 x 1/4	820	41	5084	6.2
4 x 3 1/2 x 5/16	830	33	5082	7.7
4 x 3 1/2 x 3/8	840	29	5278	9.1
4 x 4 x 1/4	880	39	5148	6.6
4 x 4 x 5/16	890	32	5248	8.2
4 x 4 x 3/8	900	26	5096	9.8
4 x 4 x 1/2	920	20	5120	12.8

CHANNELS		PCS	WT	WFT
3" x 3.5	1991	64	4480	3.500
3" x 4.1	1995	64	5248	4.100
3" x 5.0	2000	48	4800	5.000
4" x 4.5	2091	48	4320	4.500
4" x 5.4	2095	48	5184	5.400

FLATS		PCS	WT	WFT
1/4 x 1	705	308	5236	.850
5/16 x 1	711	238	5046	1.06
3/8 x 1	717	196	5018	1.280
1/2 x 1	729	154	5236	1.700
1/4 x 1 1/4	755	242	5130	1.060
5/16 x 1 1/4	761	198	5267	1.33
3/8 x 1 1/4	767	165	5247	1.590
1/2 x 1 1/4	773	121	5155	2.130
3/4 x 1 1/4	785	77	4913	3.190
1/4 x 1 1/2	850	198	5069	1.280
5/16 x 1 1/2	856	162	5152	1.590
3/8 x 1 1/2	862	135	5157	1.910
1/2 x 1 1/2	868	99	5049	2.550
5/8 x 1 1/2	874	81	5168	3.190
3/4 x 1 1/2	880	63	4826	3.830
1/4 x 1 3/4	945	168	5006	1.490
3/8 x 1 3/4	957	112	4995	2.230
1/2 x 1 3/4	963	84	5006	2.980
3/4 x 1 3/4	975	56	4995	4.460
1/4 x 2	995	150	5100	1.700
5/16 x 2	1001	120	5112	2.130
3/8 x 2	1007	102	5202	2.550
1/2 x 2	1013	78	5304	3.400
5/8 x 2	1019	60	5100	4.250
3/4 x 2	1025	48	4896	5.100
1 x 2	1031	36	4896	6.800
1/4 x 2 1/4	1045	135	5157	1.91
3/8 x 2 1/4	1057	90	5166	2.87
1/4 x 2 1/2	1095	120	5112	2.130
3/8 x 2 1/2	1107	80	5104	3.190
1/2 x 2 1/2	1113	60	5100	4.250
5/8 x 2 1/2	1119	50	5310	5.310
3/4 x 2 1/2	1125	40	5104	6.380
1 x 2 1/2	1131	30	5100	8.500
1/4 x 3	1195	100	5100	2.550
5/16 x 3	1201	80	5104	3.190
3/8 x 3	1207	68	5209	3.830
1/2 x 3	1213	52	5304	5.100
5/8 x 3	1219	40	5104	6.380
3/4 x 3	1225	32	4896	7.650
1 x 3	1231	24	4896	10.200

FLATS		PCS	WT	WFT
1/4 x 3 1/2	1295	84	5006	2.980
3/8 x 3 1/2	1307	57	5084	4.460
1/2 x 3 1/2	1313	42	4998	5.950
3/4 x 3 1/2	1325	30	5358	8.930
1 x 3 1/2	1331	21	4998	11.900
1/4 x 4	1345	75	5100	3.400
5/16 x 4	1351	60	5100	4.250
3/8 x 4	1357	51	5202	5.100
1/2 x 4	1363	39	5304	6.800
5/8 x 4	1369	30	5100	8.500
3/4 x 4	1375	24	4896	10.200
1 x 4	1381	18	4896	13.600
1/4 x 4 1/2	1395	66	5056	3.830
3/8 x 4 1/2	1407	44	5051	5.740
1/2 x 4 1/2	1413	34	5202	7.650
1/4 x 5	1445	60	5100	4.250
5/16 x 5	1451	48	5098	5.310
3/8 x 5	1457	40	5104	6.380
1/2 x 5	1463	30	5100	8.500
5/8 x 5	1469	24	5100	10.625
3/4 x 5	1475	20	5100	12.750
1 x 5	1470	14	4760	17.000
1/4 x 5 1/2	1480	54	5054	4.680
5/16 x 5 1/2	1481	44	5139	5.840
3/8 x 5 1/2	1485	36	5047	7.010
1/2 x 5 1/2	1486	28	5236	9.350
5/8 x 5 1/2	1487	22	5144	11.690
1/4 x 6	1495	50	5100	5.100
5/16 x 6	1501	40	5104	6.380
3/8 x 6	1507	34	5202	7.650
1/2 x 6	1513	26	5304	10.200
5/8 x 6	1519	20	5100	12.750
3/4 x 6	1525	16	4896	15.300
1 x 6	1531	12	4896	20.400

ROUNDS		PCS	WT	WFT
5/8"	1765	240	5006	1.043
3/4"	1789	168	5047	1.502
7/8"	1813	130	5314	2.044
1"	1831	96	5126	2.670
1 1/8"	1837	75	5070	3.38
1 1/4"	1843	60	5004	4.17
1 1/2"	1861	44	5289	6.01

REBAR		PCS	WT	WFT
# 4	1977	150	2004	0.668
# 5	1978	96	2003	1.043
# 6	1979	128	3845	1.502
# 7	1980	100	4088	2.044
# 8	1981	80	4272	2.670
# 9	1982	75	5100	3.400
# 10	1983	60	5164	4.303
# 11	1984	50	5313	5.313

***NOTE: 40' has different pcs count