

September 25, 2023

ROLLING SCHEDULE

Sizes in Red are stocked in only 20'

P.O. Box 13948
Roanoke, Virginia 24038-3948
Office: 1-540-343-3628
1-800-753-3532
Fax: 1-540-342-6610

ANGLES	Bndl Count	Stock	Current Rolling		Projected Rolling		ANGLES	Bndl Count	Stock	Current Rolling		Projected Rolling	
			Status	Roll Week	Status	Week				Status	Roll Week	Status	Week
1 x 1 x 1/8	<u>323</u>	N		TBA		TBA	3 x 2 x 3/16	<u>85</u>	S	O	<u>10-30</u>	P	<u>12-25</u>
1 x 1 x 3/16	<u>228</u>	S-20'		TBA		TBA	3 x 2 x 1/4	<u>65</u>	S	O	<u>10-30</u>	P	<u>12-25</u>
1 x 1 x 1/4	<u>171</u>	S-20'		TBA		TBA	3 x 2 x 5/16	<u>50</u>	S	O	<u>10-30</u>	P	<u>12-25</u>
							3 x 2 x 3/8	<u>45</u>	S	O	<u>10-30</u>	P	<u>12-25</u>
1 1/4 x 1 1/4 x 1/8	<u>255</u>	S-20'		TBA		TBA	3 x 2 1/2 x 1/4	<u>58</u>	S		TBA		TBA
1 1/4 x 1 1/4 x 3/16	<u>180</u>	S-20'		TBA		TBA							
1 1/4 x 1 1/4 x 1/4	<u>135</u>	S-20'		TBA		TBA	3 x 3 x 3/16	<u>68</u>	S	O	<u>10-30</u>	P	<u>12-18</u>
							3 x 3 x 1/4	<u>53</u>	S	O	<u>10-30</u>	P	<u>12-18</u>
							3 x 3 x 5/16	<u>43</u>	S	O	<u>10-30</u>	P	<u>12-18</u>
1 1/2 x 1 1/2 x 1/8	<u>208</u>	S	C	<u>9-25</u>	O	<u>11-20</u>	3 x 3 x 3/8	<u>35</u>	S	O	<u>10-30</u>	P	<u>12-18</u>
1 1/2 x 1 1/2 x 3/16	<u>143</u>	S	C	<u>9-25</u>	O	<u>11-20</u>	3 x 3 x 1/2	<u>28</u>	S	O	<u>10-30</u>	P	<u>12-18</u>
1 1/2 x 1 1/2 x 1/4	<u>104</u>	S	C	<u>9-25</u>	O	<u>11-20</u>							
							3 1/2 x 3 x 1/4	<u>48</u>			TBA		TBA
1 3/4 x 1 3/4 x 1/8	176	S-20'	C	<u>9-25</u>	O	<u>1-8</u>	3 1/2 x 3 x 5/16	<u>38</u>			TBA		TBA
1 3/4 x 1 3/4 x 3/16	121	S	C	<u>9-25</u>	O	<u>1-8</u>	3 1/2 x 3 x 3/8	<u>33</u>			TBA		TBA
1 3/4 x 1 3/4 x 1/4	94		C	<u>9-25</u>	O	<u>1-8</u>							
							3 1/2 x 3 1/2 x 1/4	<u>45</u>	S	C	<u>10-2</u>	O	<u>12-11</u>
2 x 1 1/2 x 1/8	<u>176</u>			TBA		TBA	3 1/2 x 3 1/2 x 5/16	<u>35</u>	S	C	<u>10-2</u>	O	<u>12-11</u>
2 x 1 1/2 x 3/16	<u>121</u>			TBA		TBA	3 1/2 x 3 1/2 x 3/8	<u>30</u>	S	C	<u>10-2</u>	O	<u>12-11</u>
2 x 1 1/2 x 1/4	<u>88</u>			TBA		TBA							
							4 x 3 x 1/4	<u>45</u>		O	<u>10-16</u>	P	<u>1-29</u>
2 x 2 x 1/8	<u>153</u>	S-40'	O	<u>11-13</u>	P	<u>1-1</u>	4 x 3 x 5/16	<u>35</u>	S-20'	O	<u>10-16</u>	P	<u>1-29</u>
2 x 2 x 3/16	<u>108</u>	S	O	<u>11-13</u>	P	<u>1-1</u>	4 x 3 x 3/8	<u>30</u>		O	<u>10-16</u>	P	<u>1-29</u>
2 x 2 x 1/4	<u>81</u>	S	O	<u>11-13</u>	P	<u>1-1</u>							
2 x 2 x 5/16	<u>68</u>	S	O	<u>11-13</u>	P	<u>1-1</u>	4 x 3 1/2 x 1/4	<u>41</u>	S	O	<u>1-29</u>		TBA
2 x 2 x 3/8	<u>54</u>	S	O	<u>11-13</u>	P	<u>1-1</u>	4 x 3 1/2 x 5/16	<u>33</u>	S	O	<u>1-29</u>		TBA
							4 x 3 1/2 x 3/8	<u>29</u>	S	O	<u>1-29</u>		TBA
2 1/2 x 2 x 3/16	<u>91</u>	S		TBA		TBA							
2 1/2 x 2 x 1/4	<u>70</u>	S		TBA		TBA							
2 1/2 x 2 x 3/8	<u>49</u>	S		TBA		TBA	4 x 4 x 1/4	<u>39</u>	S	C	<u>10-2</u>	O	<u>12-4</u>
							4 x 4 x 5/16	<u>32</u>	S-40'	C	<u>10-2</u>	O	<u>12-4</u>
							4 x 4 x 3/8	<u>26</u>	S	C	<u>10-2</u>	O	<u>12-4</u>
2 1/2 x 2 1/2 x 3/16	<u>83</u>	S	O	<u>10-30</u>	P	<u>12-18</u>	4 x 4 x 1/2	<u>20</u>	S	C	<u>10-2</u>	O	<u>12-4</u>
2 1/2 x 2 1/2 x 1/4	<u>63</u>	S	O	<u>10-30</u>	P	<u>12-18</u>							
2 1/2 x 2 1/2 x 5/16	<u>50</u>	S	O	<u>10-30</u>	P	<u>12-18</u>							
2 1/2 x 2 1/2 x 3/8	<u>43</u>	S	O	<u>10-30</u>	P	<u>12-18</u>	CHANNELS	Bndl Count	Stock	Status	Roll Week	Status	Week
2 1/2 x 2 1/2 x 1/2	<u>33</u>	S	O	<u>10-30</u>	P	<u>12-18</u>	3 x 3.5	<u>64</u>	S-20'	O	<u>11-6</u>	P	<u>12-25</u>
							3 x 4.1	<u>64</u>	S	O	<u>11-6</u>	P	<u>12-25</u>
							3 x 5.0	<u>48</u>	S	O	<u>11-6</u>	P	<u>12-25</u>
							4 x 4.5	<u>48</u>	S	O	<u>10-23</u>	P	<u>12-11</u>
							4 x 5.4	<u>48</u>	S	O	<u>10-23</u>	P	<u>12-11</u>
							4 x 7.25	<u>36</u>	S	TBA	TBA		TBA

NO RUST CLAIMS ACCEPTED ON PURCHASES FROM STOCK

O - OPEN
P - PROPOSED
C - CLOSED
S - STOCK

ISO 9002
CERTIFICATE NUMBER: 33407
ROLLINGS ARE APPROXIMATE AND SUBJECT TO CHANGE

SSPD - SUSPENDED
STA - SUBJECT TO ACCUMULATION
PSO - PLANNED STOCK ONLY

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FLATS	Bndl Count	Stock	Current Rolling		Projected Rolling		FLATS	Bndl Count	Stock	Current Rolling		Projected Rolling	
			Status	Roll Week	Status	Week				Status	Roll Week	Status	Week
1/4 x 1 1/4	242	S	C	10-2	O	11-20	1/4 x 4	75	S	O	11-13	P	1-1
5/16 x 1 1/4	198	S	C	10-2	O	11-20	5/16 x 4	60	S	O	11-13	P	1-1
3/8 x 1 1/4	165	S	C	10-2	O	11-20	3/8 x 4	51	S	O	11-13	P	1-1
1/2 x 1 1/4	121	S	C	10-2	O	11-20	1/2 x 4	39	S	O	11-13	P	1-1
3/4 x 1 1/4	77	S	O	11-27	P	TBA	5/8 x 4	30	S	O	11-6	P	12-25
1/4 x 1 1/2	198		C	10-2	O	11-20	3/4 x 4	24	S	O	11-6	P	12-25
5/16 x 1 1/2	162	S	C	10-2	O	11-20	1 x 4	18	S	O	11-6	P	12-25
3/8 x 1 1/2	135	S	C	10-2	O	11-20	1/4 x 4 1/2	66	S	O	11-6	P	12-25
1/2 x 1 1/2	99	S	C	10-2	O	11-20	3/8 x 4 1/2	44	S	O	11-6	P	12-25
5/8 x 1 1/2	81	S	O	11-27	P	TBA	1/2 x 4 1/2	34	S	O	11-6	P	12-25
3/4 x 1 1/2	63		O	11-27	P	TBA							
1/4 x 1 3/4	168	S	C	10-2	O	11-27	1/4 x 5	60	S	O	11-6	P	12-25
3/8 x 1 3/4	112	S	C	10-2	O	11-27	5/16 x 5	48	S	O	11-6	P	12-25
1/2 x 1 3/4	84	S	C	10-2	O	11-27	3/8 x 5	40	S	O	11-6	P	12-25
3/4 x 1 3/4	56	S	O	11-27	P	TBA	1/2 x 5	30	S	O	11-6	P	12-25
							5/8 x 5	24	S	O	11-6	P	12-25
1/4 x 2	150	S	C	10-2	O	11-27	3/4 x 5	20	S	O	11-6	P	12-25
5/16 x 2	120	S	C	10-2	O	11-27	1 x 5	14	S	O	11-6	P	12-25
3/8 x 2	102	S	C	10-2	O	11-27	1/4 x 5 1/2	54	S	O	11-6	P	12-25
1/2 x 2	78	S	C	10-2	O	11-27	5/16 x 5 1/2	44		O	11-6	P	12-25
5/8 x 2	60	S	O	11-27	P	TBA	3/8 x 5 1/2	36	S	O	11-6	P	12-25
3/4 x 2	48	S	O	11-27	P	TBA	1/2 x 5 1/2	28	S	O	11-6	P	12-25
1 x 2	36		O	11-27	P	TBA	5/8 x 5 1/2	22	S	O	11-6	P	12-25
1/4 x 2 1/4	135	S	C	10-2	O	11-27							
3/8 x 2 1/4	90	S	C	10-2	O	11-27	1/4 x 6	50	S	O	11-6	P	12-25
1/4 x 2 1/2	120	S	C	10-2	O	11-27	5/16 x 6	40	S	O	11-6	P	12-25
3/8 x 2 1/2	80	S	C	10-2	O	11-27	3/8 x 6	34	S	O	11-6	P	12-25
1/2 x 2 1/2	60	S	C	10-2	O	11-27	1/2 x 6	26	S	O	11-6	P	12-25
5/8 x 2 1/2	50	S	O	11-6	P	12-25	5/8 x 6	20	S	O	11-6	P	12-25
3/4 x 2 1/2	40	S	O	11-6	P	12-25	3/4 x 6	16	S	O	11-6	P	12-25
1 x 2 1/2	30	S	O	11-6	P	12-25	1 x 6	12	S	O	11-6	P	12-25
1/4 x 3	100	S	C	10-2	O	11-27	ROUNDS	Bndl Count	Stock	Status	Roll Week	Status	Week
5/16 x 3	80	S	C	10-2	O	11-27	5/8	240			TBA		TBA
3/8 x 3	68	S	C	10-2	O	11-27	3/4	168	S	O	12-4	P	TBA
1/2 x 3	52	S	C	10-2	O	11-27	7/8	130	S	O	12-4	P	TBA
5/8 x 3	40		O	11-6	P	12-25	1	96	S	O	12-4	P	TBA
3/4 x 3	32	S	O	11-6	P	12-25	1 1/8	75	S	O	12-4	P	TBA
1 x 3	24	S	O	11-6	P	12-25	1 1/4	60	S	O	12-4	P	TBA
1/4 x 3 1/2	84	S	O	11-13	P	1-1	1 1/2	44	S	O	12-4	P	TBA
3/8 x 3 1/2	57	S	O	11-13	P	1-1	REBAR	Lengths	Status	Roll Week	Status	Week	
1/2 x 3 1/2	42	S	O	11-13	P	1-1	#4	S:20',30',40',60'	O	11-13	P	1-1	
3/4 x 3 1/2	30	S	O	11-6	P	12-25	#5	S:30'	O	10-23	P	11-27	
1 x 3 1/2	21	S	O	11-6	P	12-25	#6	S:20'	O	10-16	P	11-27	
							#7	S:30',40',60'	O	11-13	P	1-1	
							#8	S:20',40',60'	O	11-13	P	1-1	
							#9		O	11-13	P	2-19	
							#10		O	11-13	P	2-19	
							#11		O	11-13	P	2-19	

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Extra Charge Guidelines

Length, Grade, Cutting, Testing & Materials Handling Extras / Bundle & Piece Count Restrictions

Length Extras:

Length & Cutting Extras for Merchants:

A) Standard Lengths - 20', 40'	N/C
B) Cut from Stock - from 40' to 20'	N/C
C) All other Lengths from production in 1" increments from 20' - 60' (20 ton minimum)	Inquire

Bundle and Piece Count Restrictions:

Piece Count for Bar Angle, Structural Angle, Channel, Flat, Round, and Rebar are available in bundle quantities only

Grade Extras:

Standard Merchant Grades- A36/A529/A572 (triple grade)		Published
A588/A572 (Minimum 20 Tons)		\$2.25 CWT
MBQ 1010, 1015, 1020 (Minimum 90 Tons)		\$1.00 CWT
ABS AH36 (Minimum 20 Tons)		\$3.00 CWT
ABS Grade A (Minimum 5 Tons)	5 - 9 Tons	\$2.50 CWT
	10-19 Tons	\$1.25 CWT
	20+ Tons	\$0.75 CWT
Standard Rebar Grades- A615 Gr-60		Published
A615 Gr-75 (Minimum 90 Tons)		\$3.00 CWT
A615 Gr-80 (Minimum 90 Tons)		\$3.00 CWT
A615/A706 (Minimum 90 Tons)		\$2.50 CWT
A615/A706 Gr-80 (Minimum 90 Tons)		\$4.00 CWT

Testing Extras:

Charpy Testing- (Minimum 5 Tons)	5 - 7.4 Tons	\$2.00 CWT
	7.5 - 9 Tons	\$1.00 CWT
	10 - 19 Tons	\$0.75 CWT
	20+ Tons	\$0.50 CWT

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